Appln No. 10/586,081 Amdt date June 10, 2010 Reply to Office action of April 12, 2010

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Cancelled)

2. (Currently Amended) [[Method]] <u>A method</u> for the manufacture of a three-dimensional

object comprising the following steps:

- applying a layer of particles onto a target surface;

- irradiating a selected part of the layer that corresponds to a cross-section of the object

with a beam of energy or a jet of liquid such that the particles in the selected part become

connected to each other;

- repeating the steps of application and irradiation with a beam or jet for a multiplicity of

layers such that the connected parts of adjacent layers connect to each other to form the

object[[,]];

characterized in that

particles are used

that contain at least one cavity

wherein the particles that are used contain at least one cavity and are at least partially

dissolved, induced to react or melted by the beam of energy or jet of liquid.

3. (Currently Amended) [[Method]] The method according to claim 2,

characterized in that wherein the particles are irradiated such that the cavities are essentially

preserved.

4-22 (Cancelled)

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